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FIG. 1A

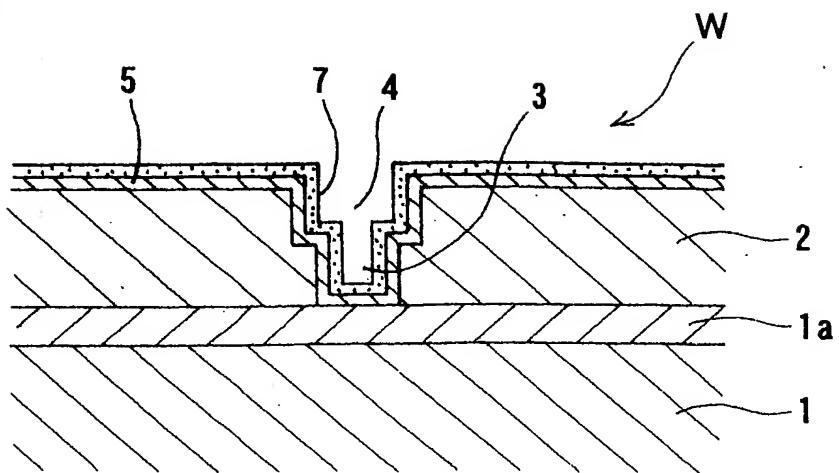


FIG. 1B

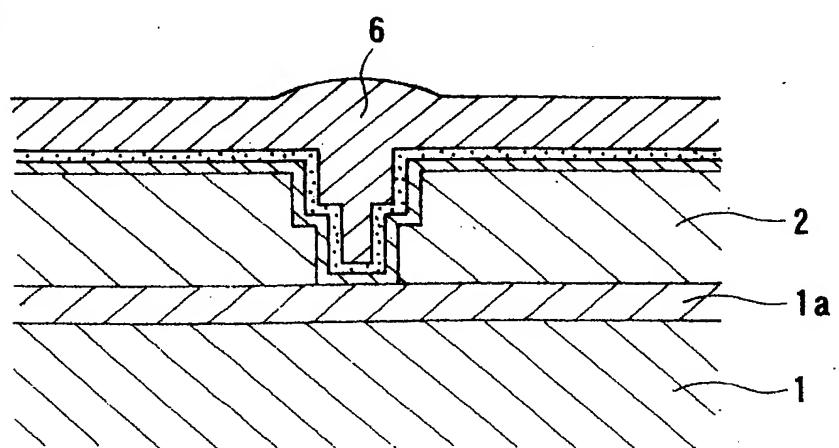
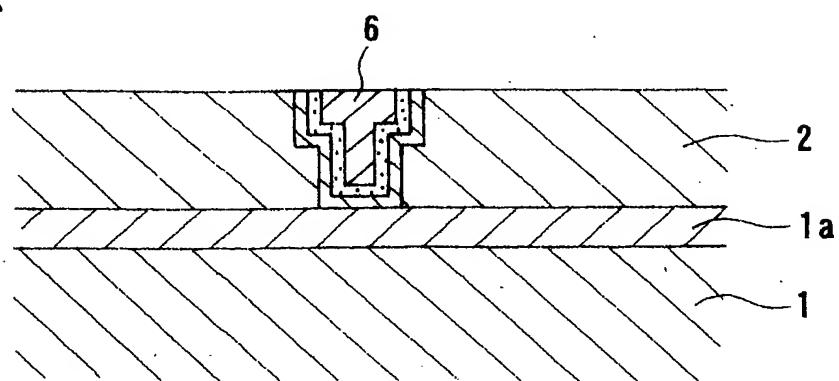


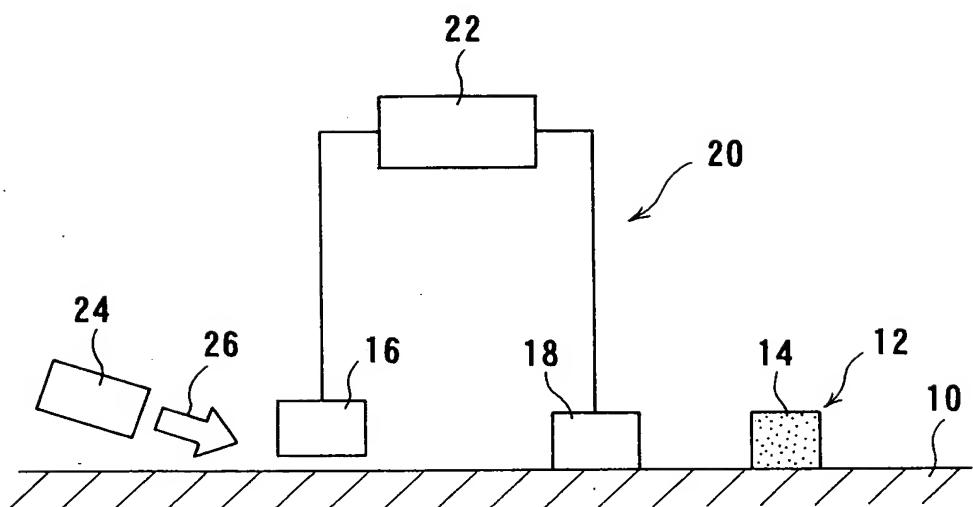
FIG. 1C



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FIG. 3A

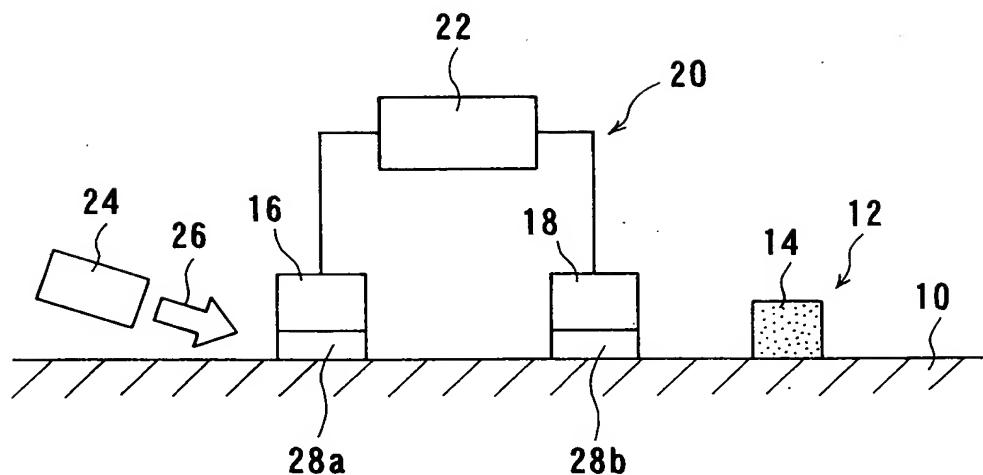
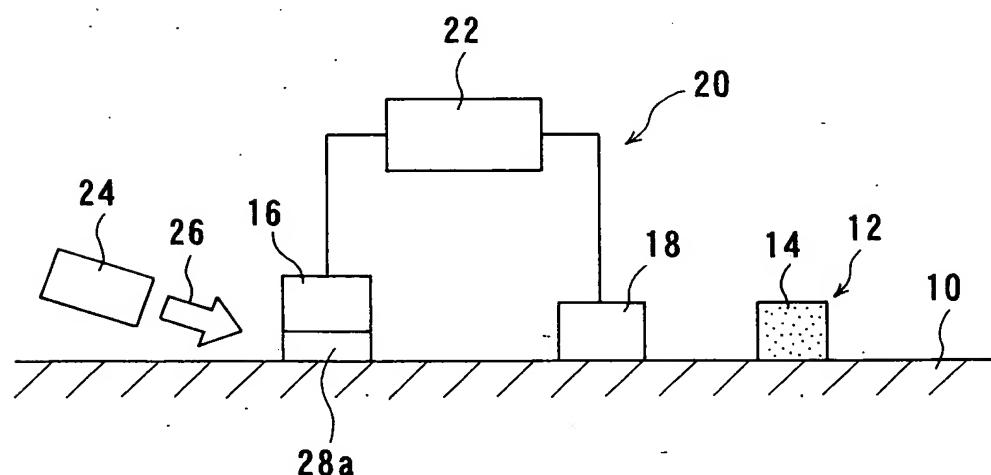


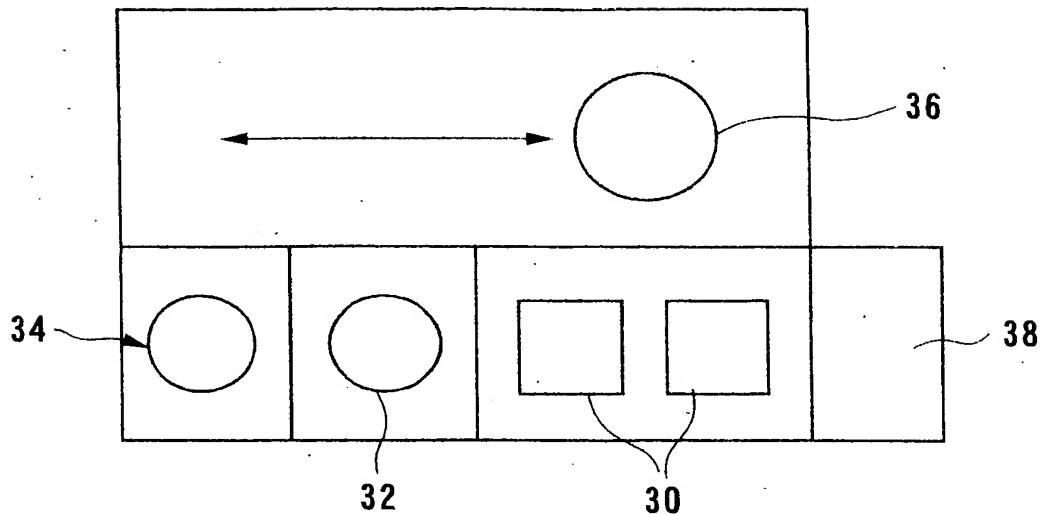
FIG. 3B



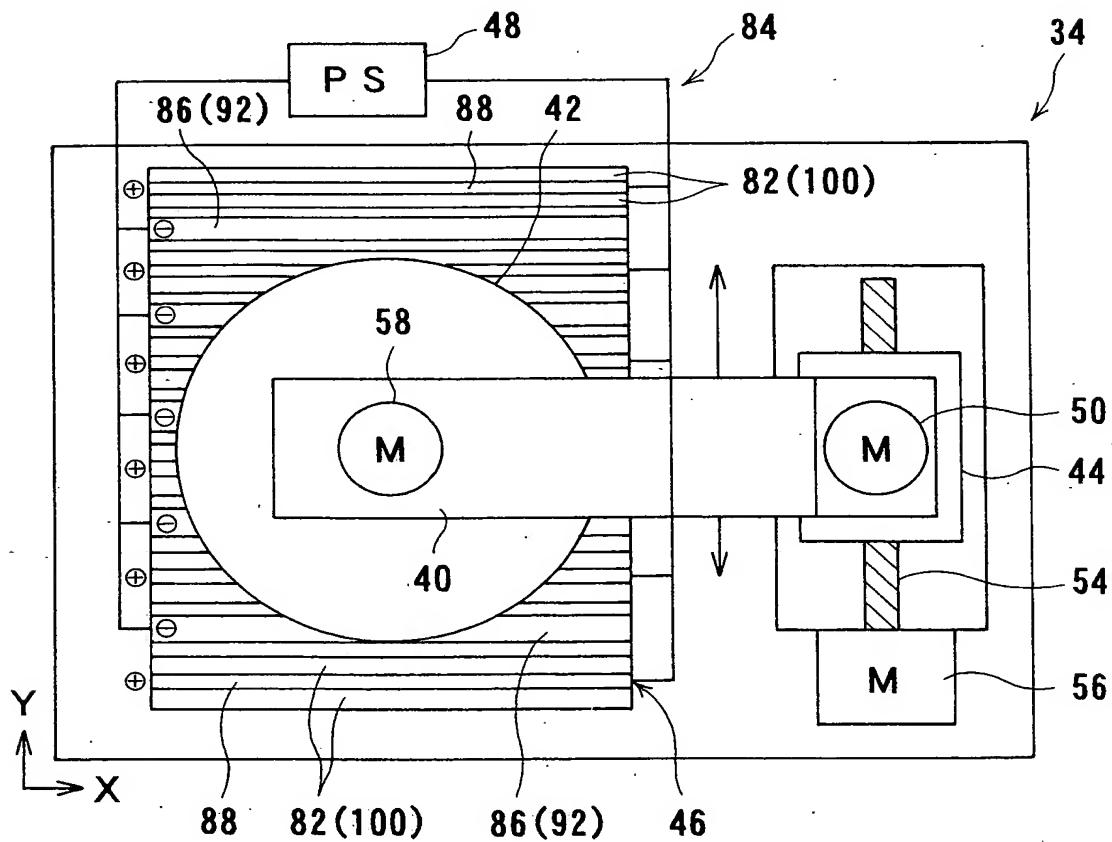
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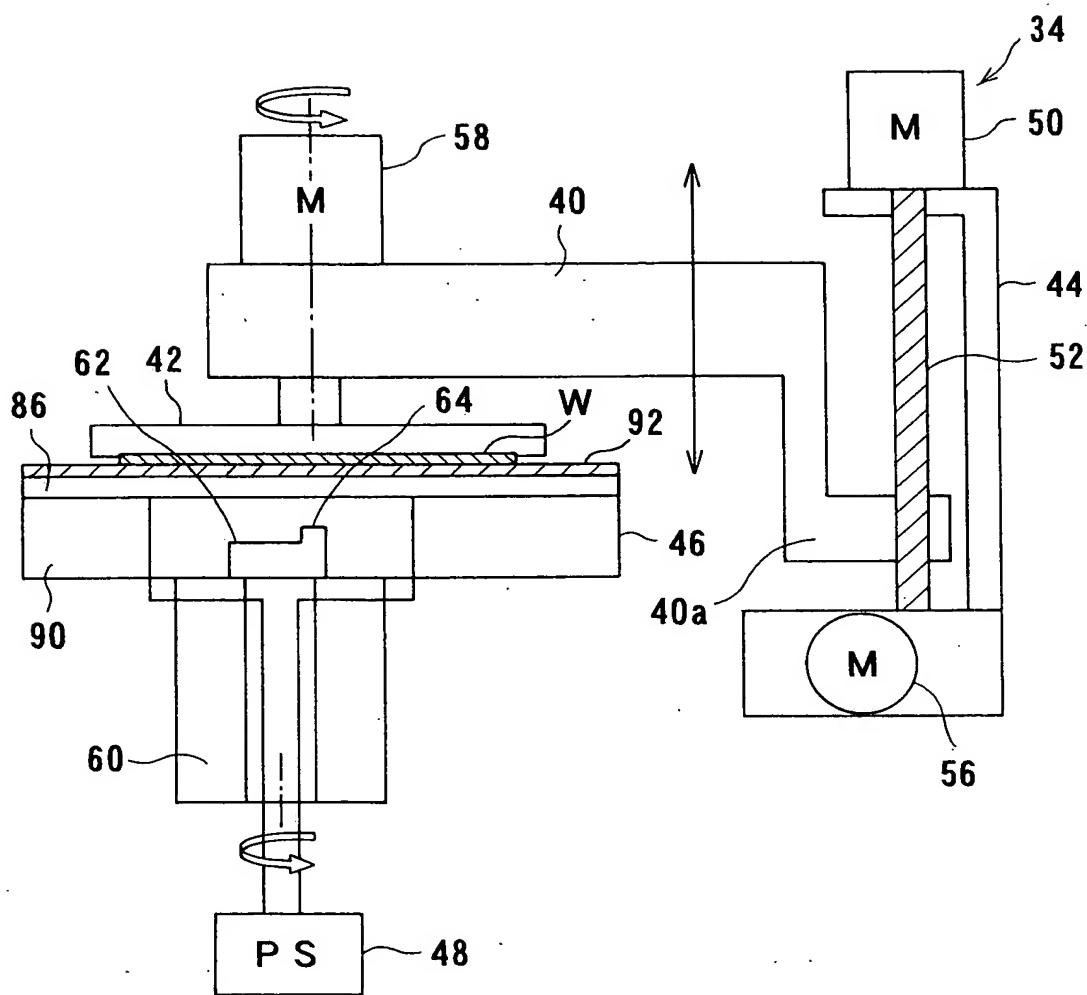


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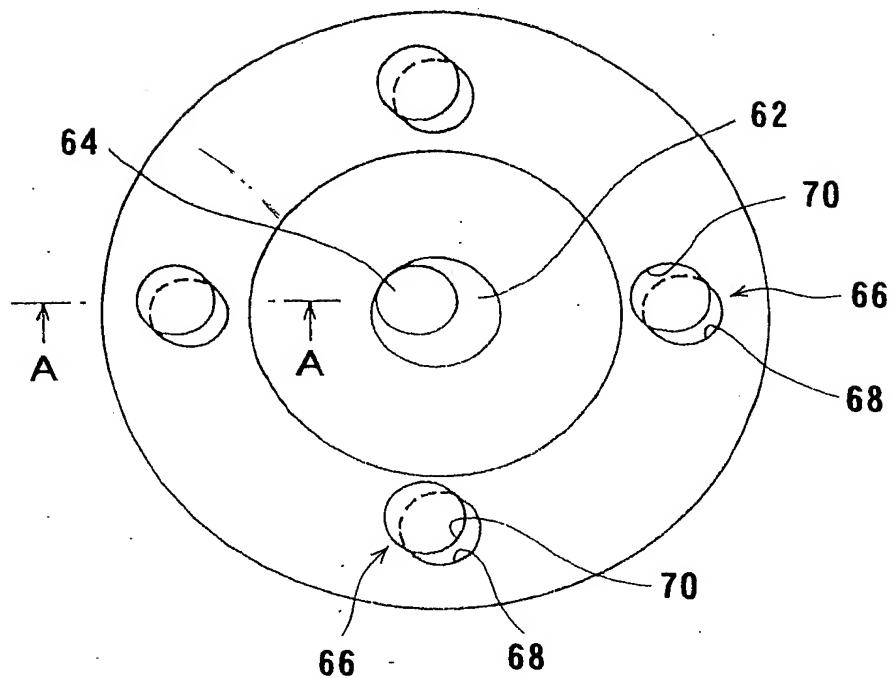
FIG. 6



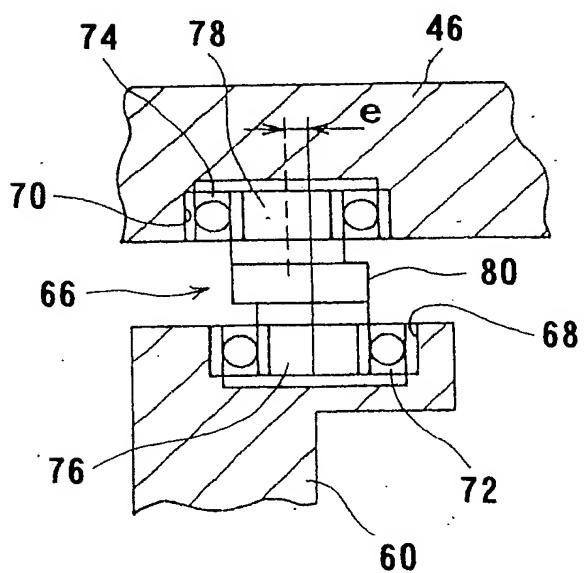
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F I G. 7A



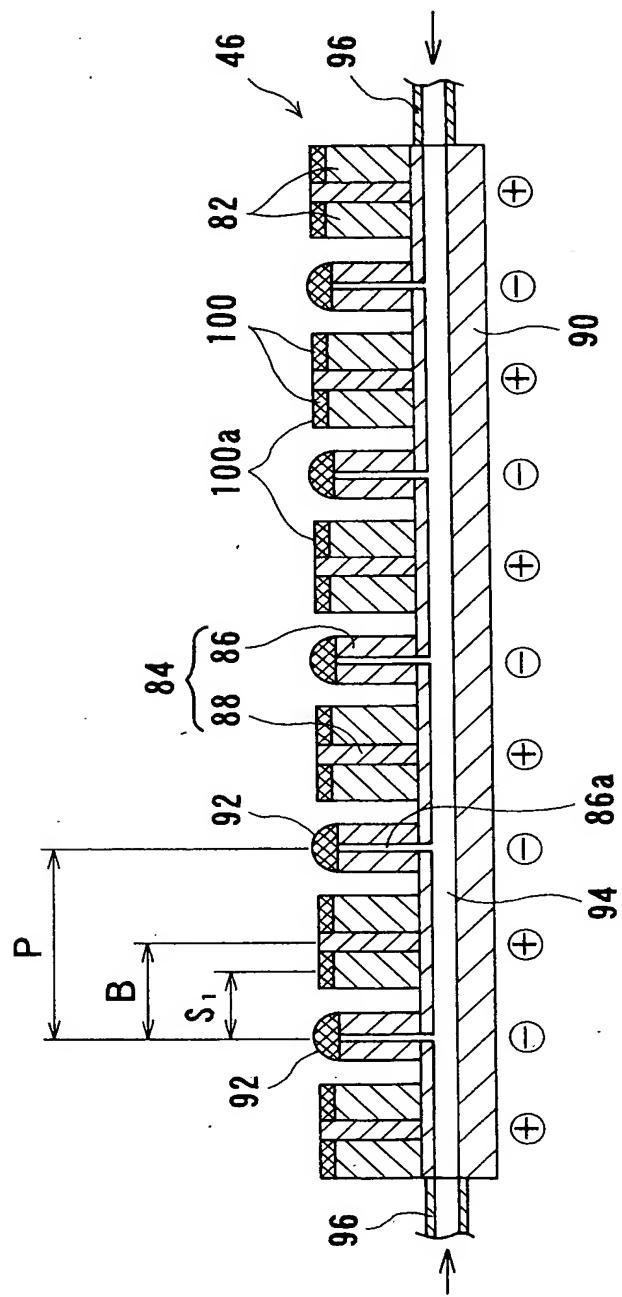
F I G. 7B



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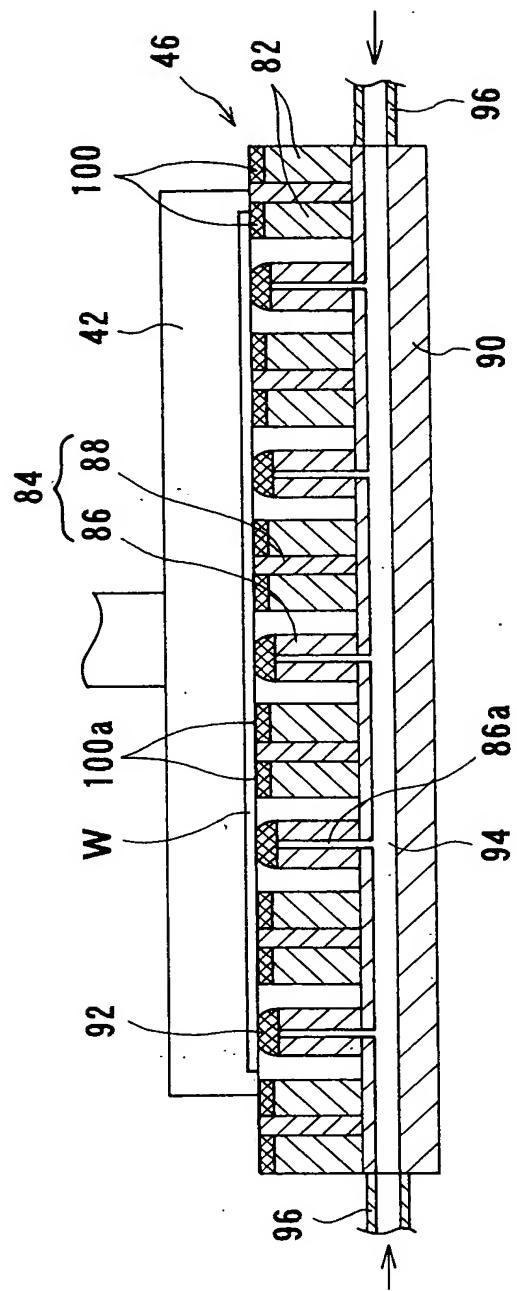
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FIG. 10A

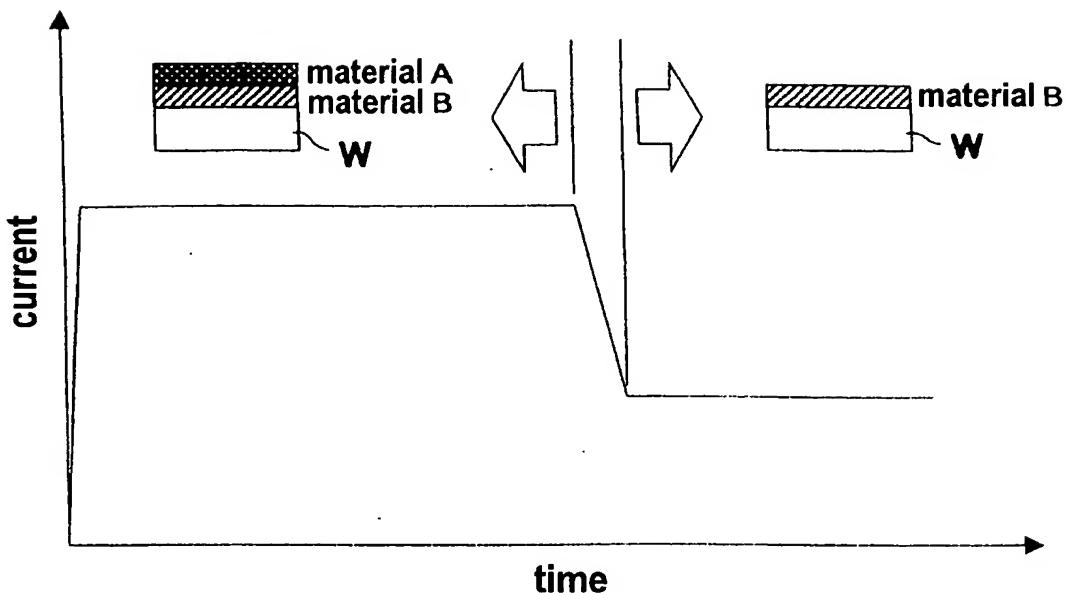
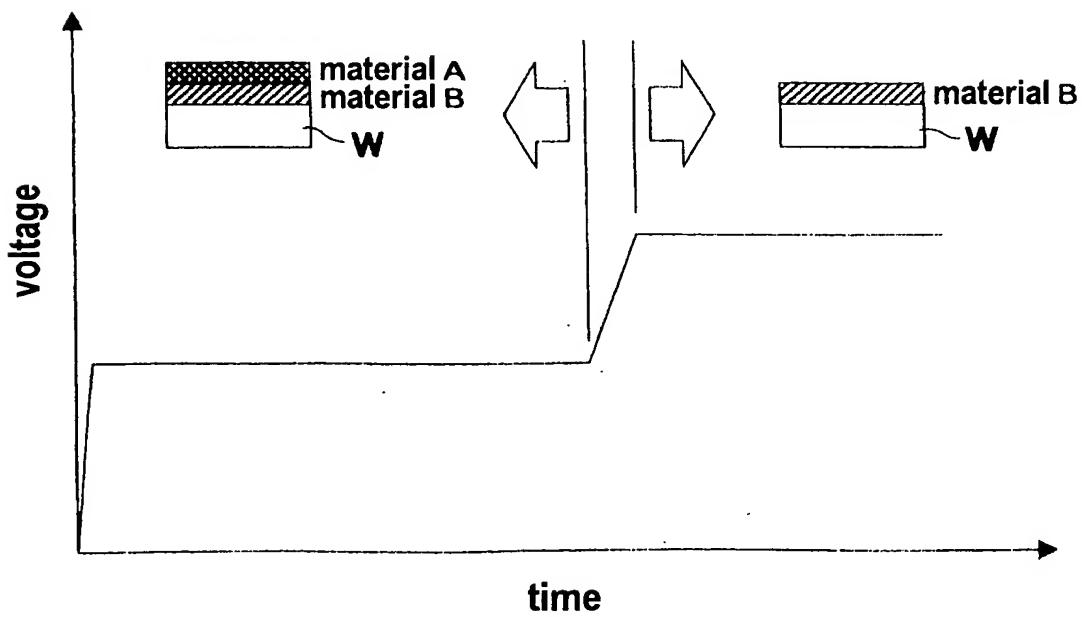


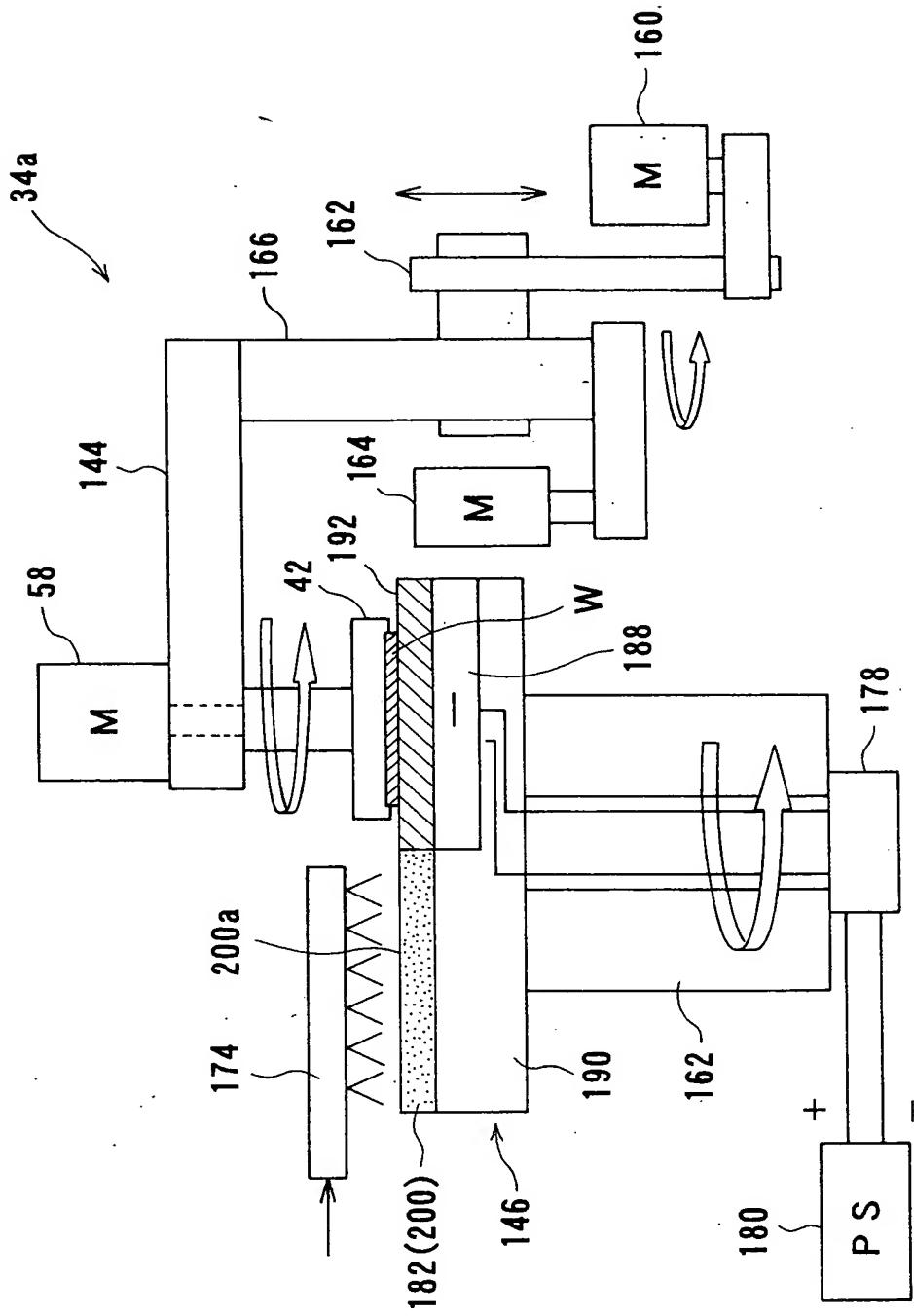
FIG. 10B



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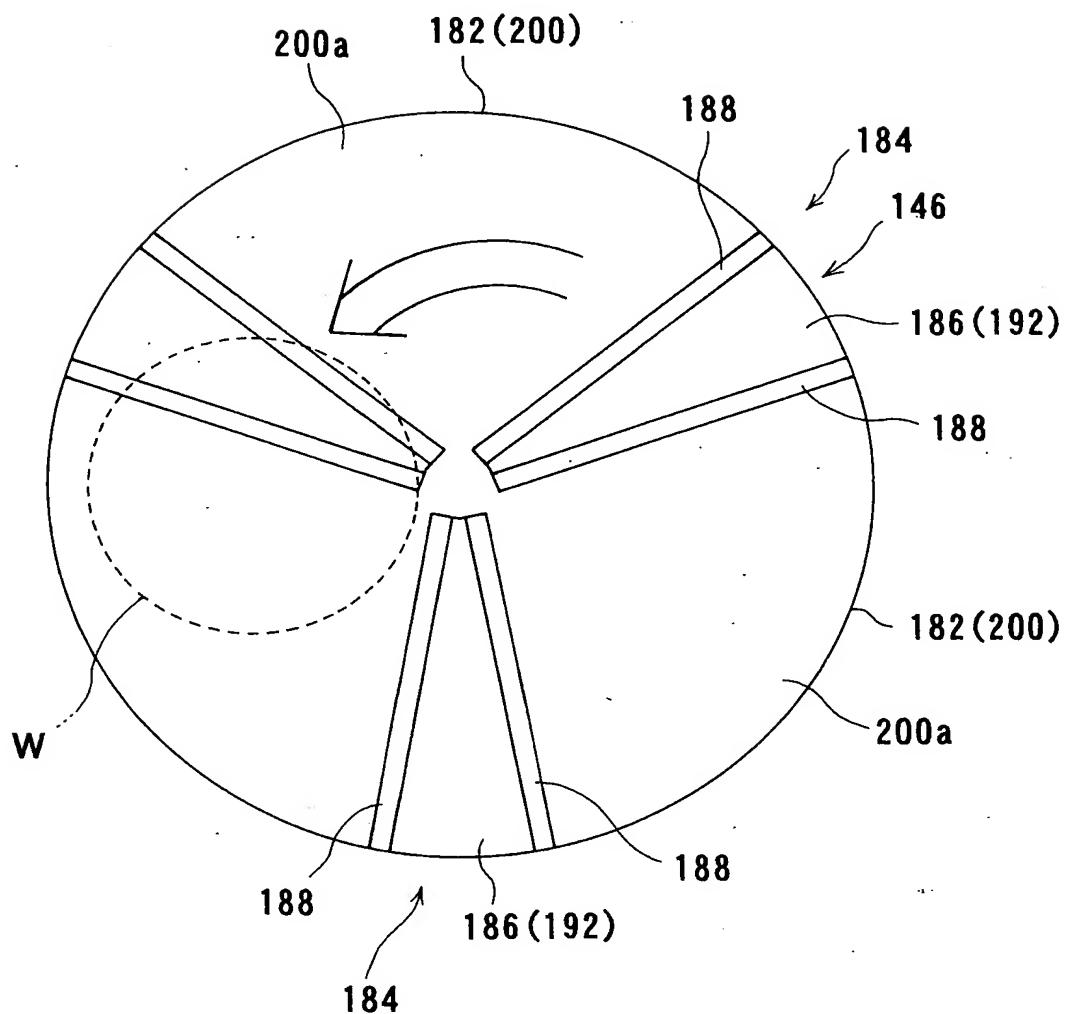
FIG. 11



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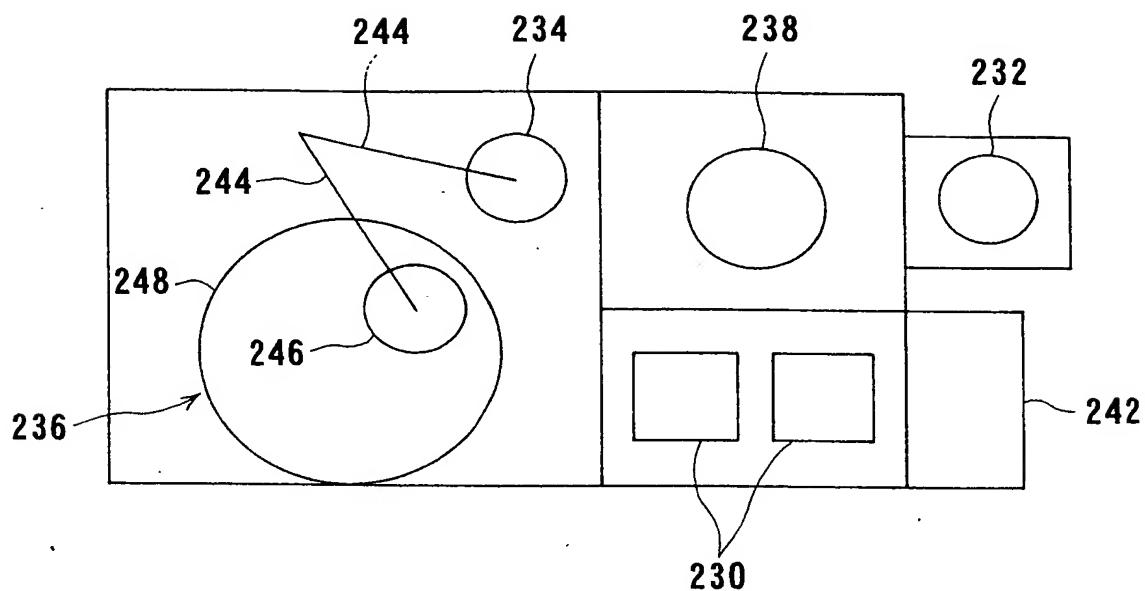
**F I G. 12**



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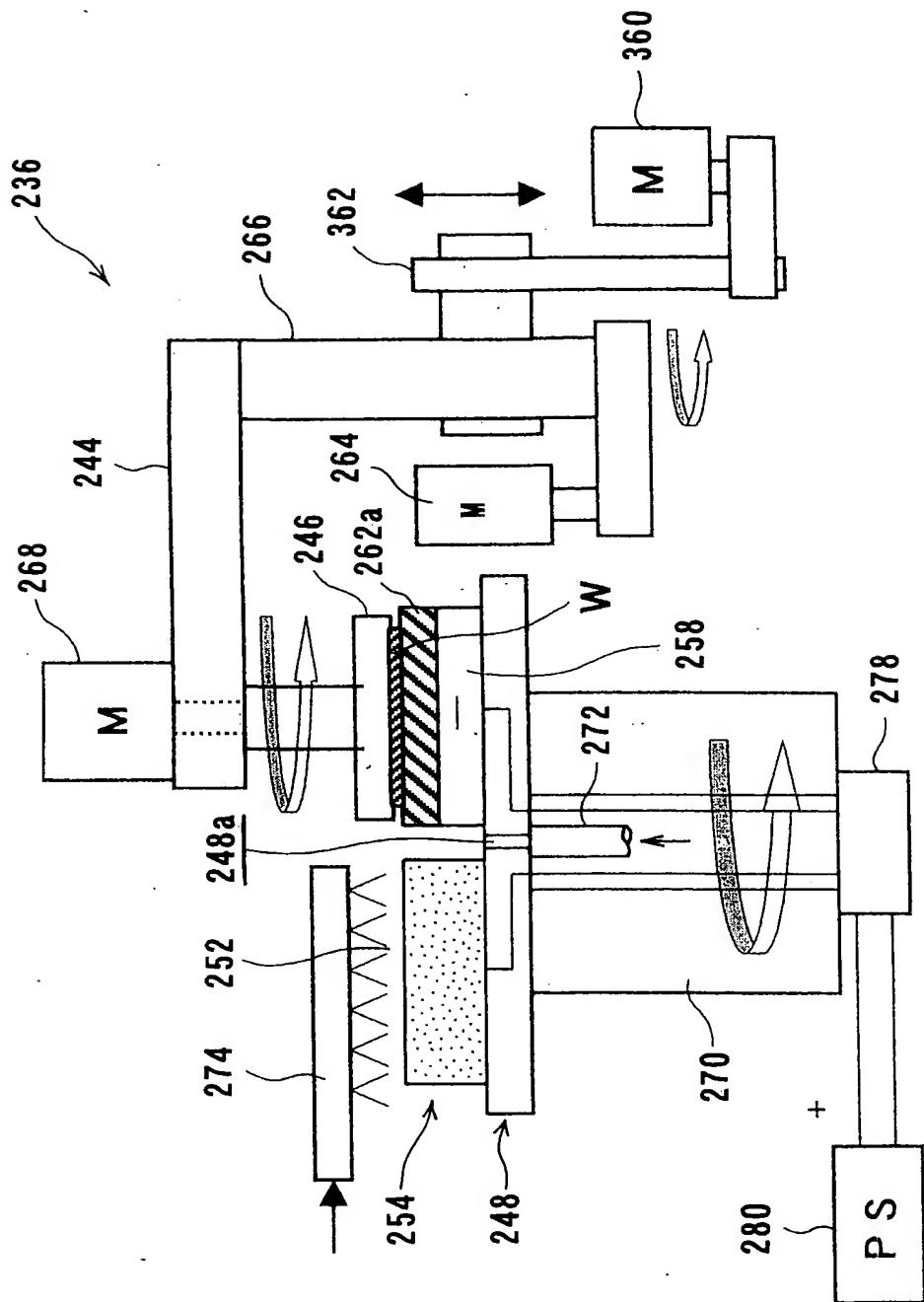
FIG. 13



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FIG. 14



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FIG. 15

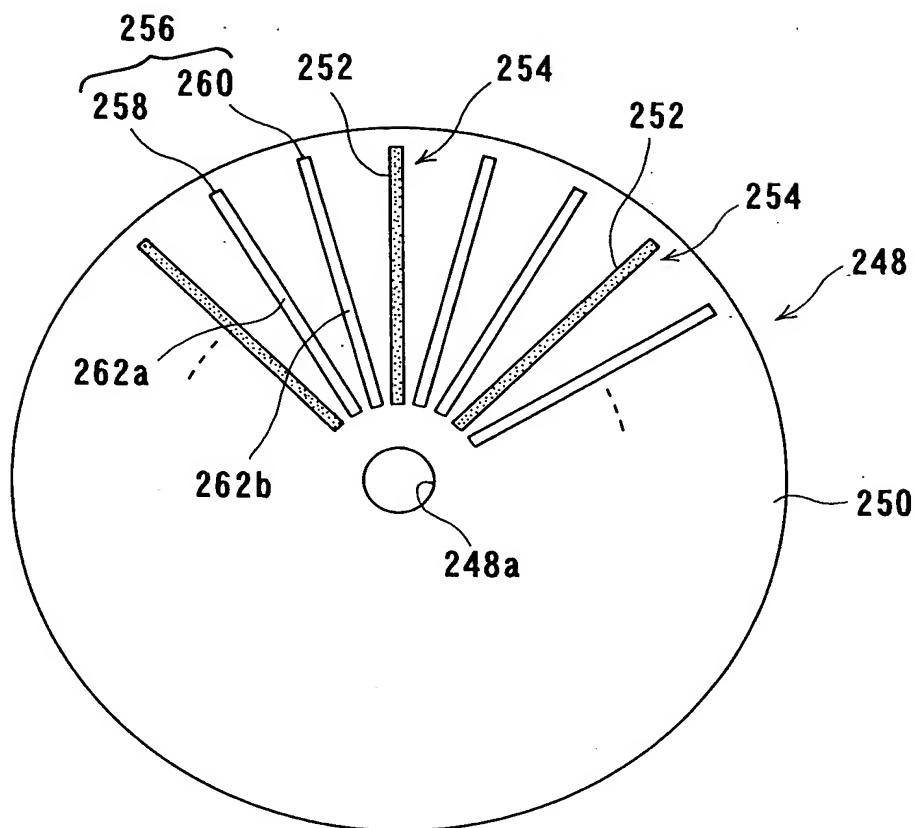
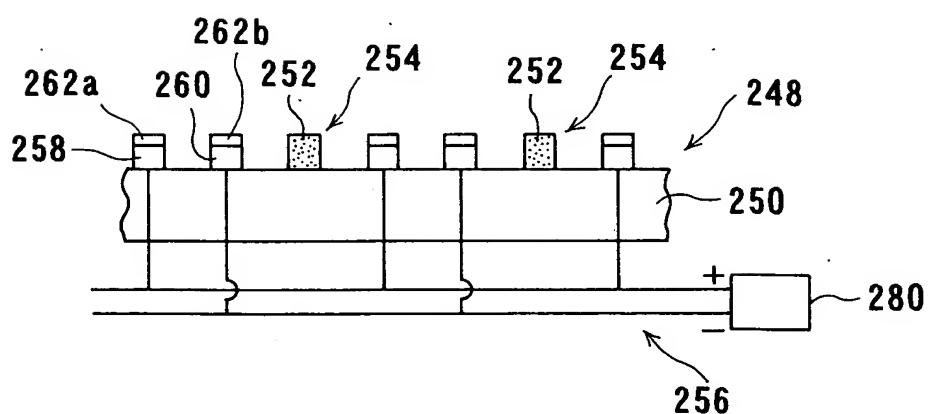


FIG. 16



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FIG. 17

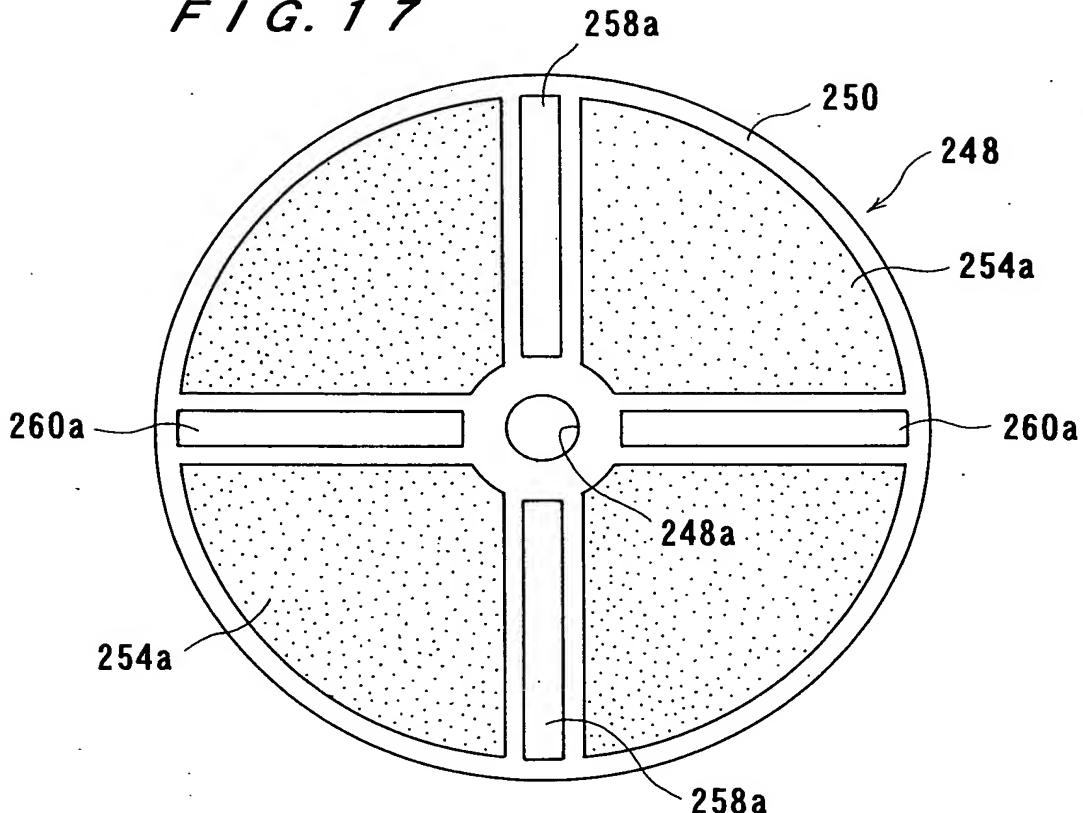
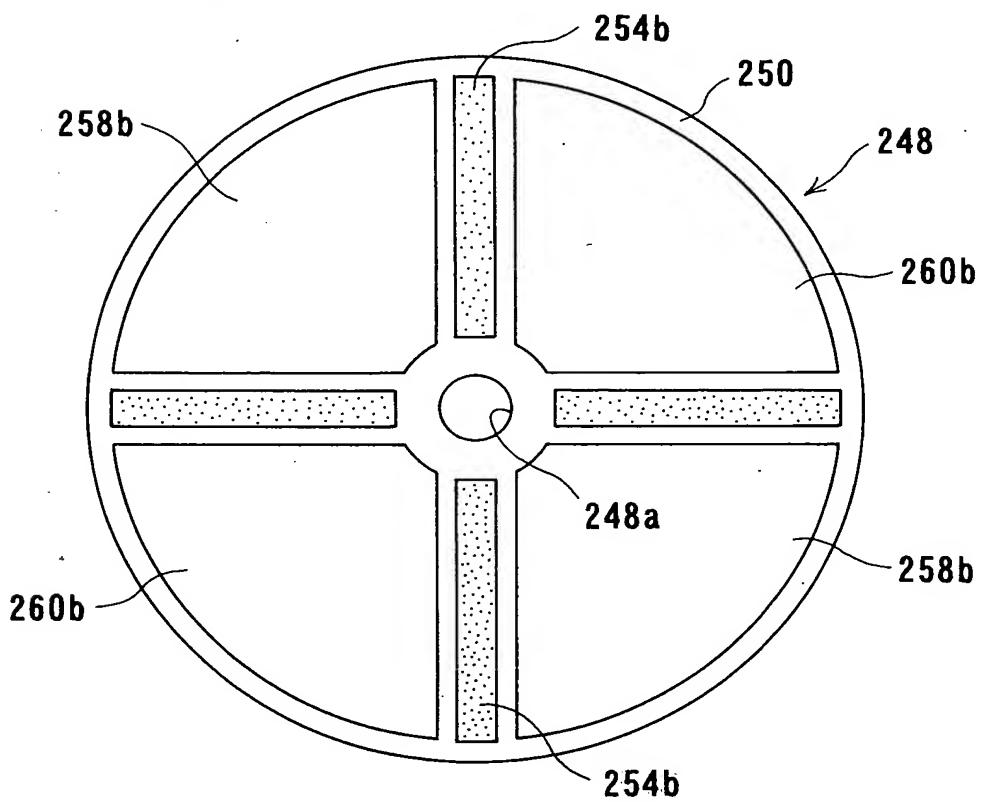


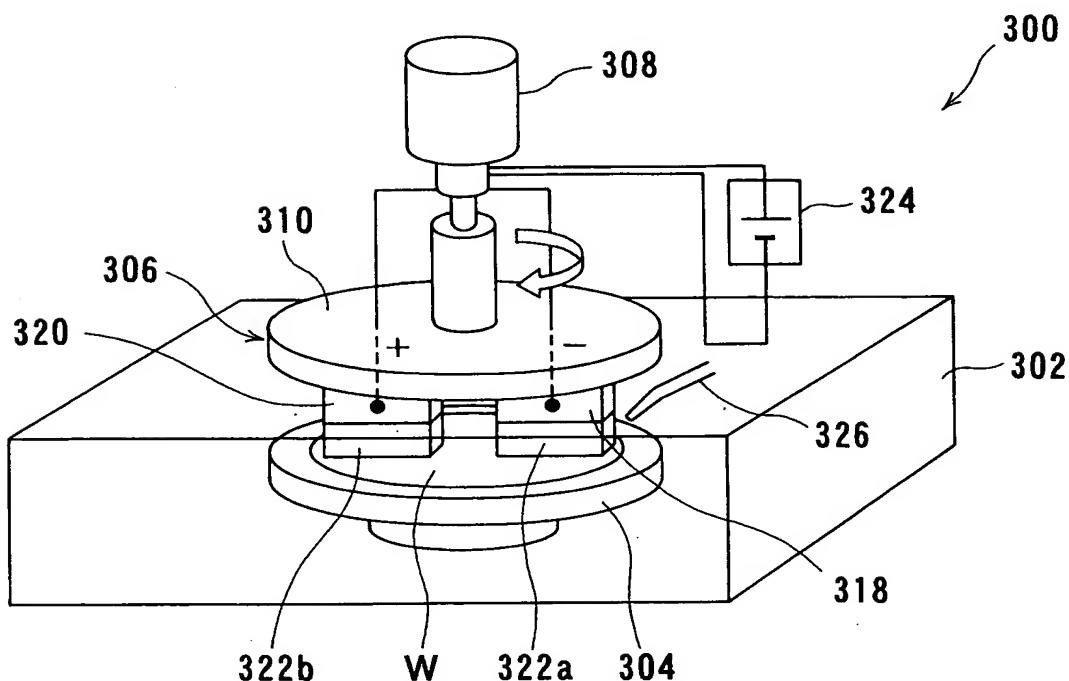
FIG. 18



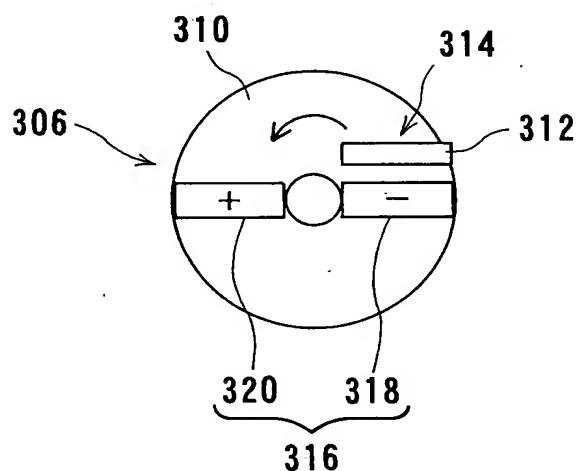
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*F / G. 19*



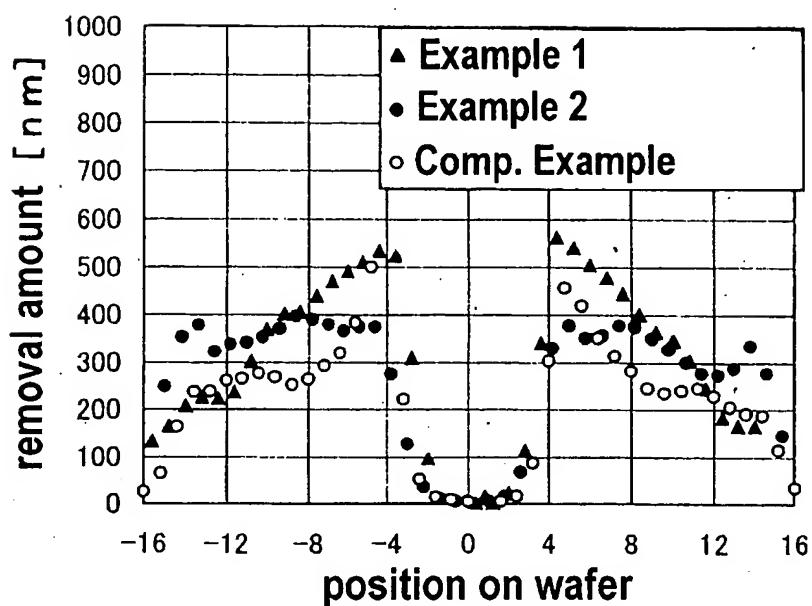
*F / G. 20*



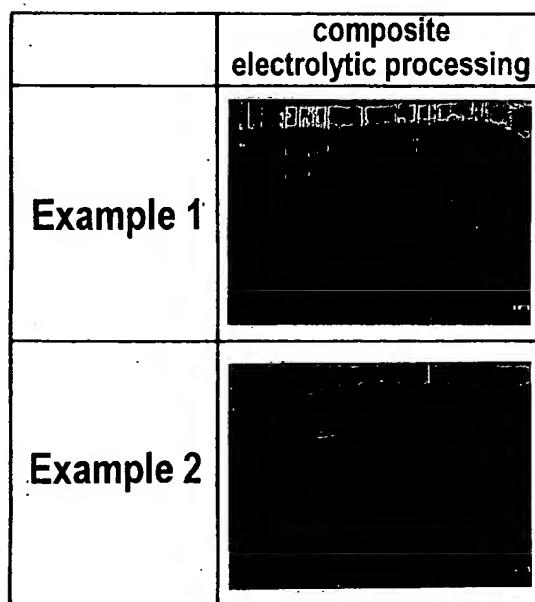
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F I G. 21



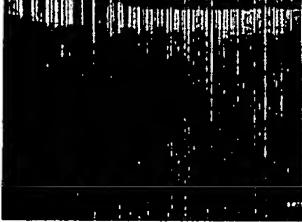
F I G. 22



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**F / G. 23**

	polishing with fixed abrasive	electrolytic processing after polishing
<b>Example 3</b>		
<b>Example 4</b>	